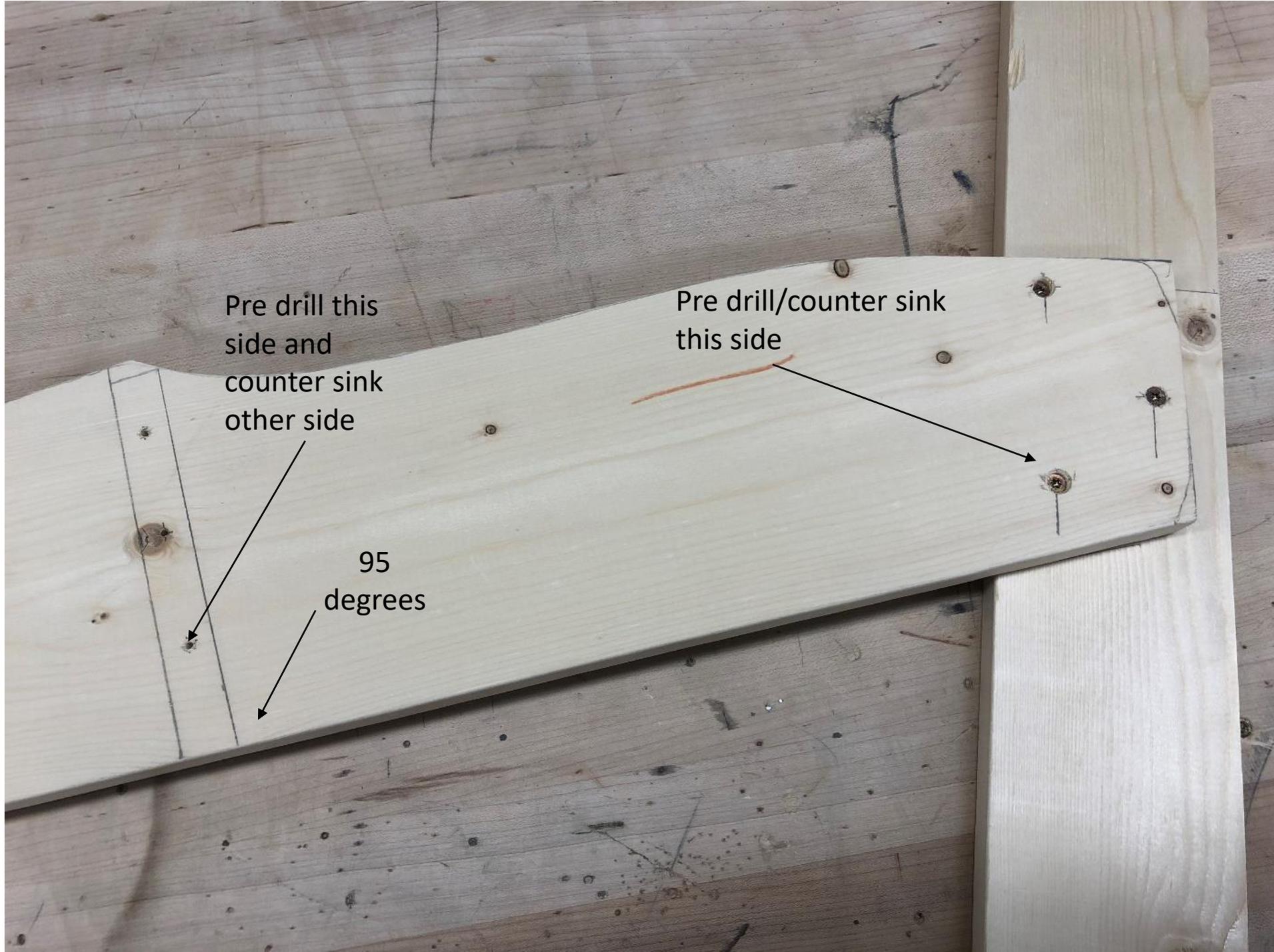
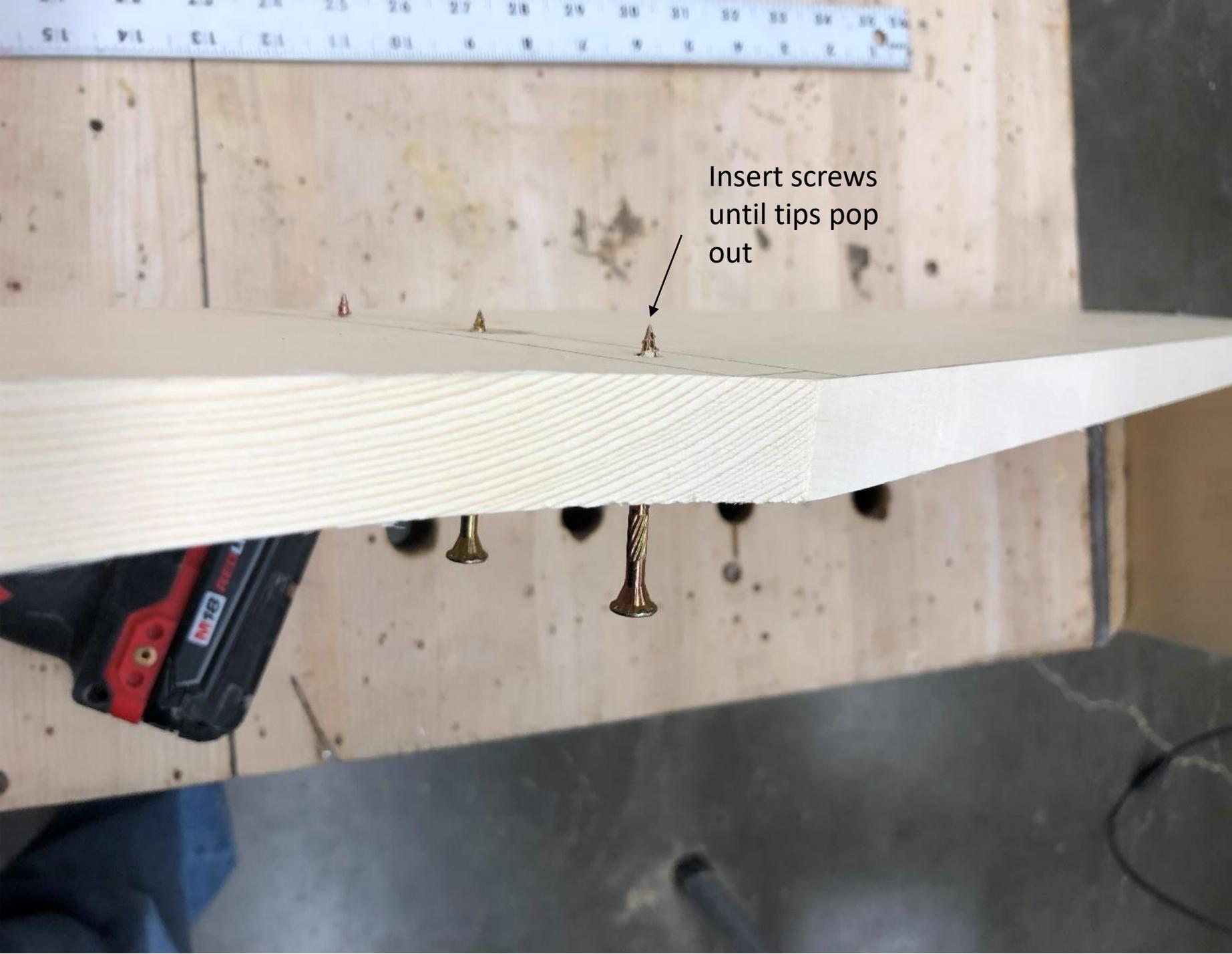


Pre drill this side and counter sink other side

Pre drill/counter sink this side

95 degrees





Insert screws  
until tips pop  
out

Draw 2 3/8" spaces  
for the back slats  
with 1/4" spaces in  
between onto the  
lower back brace  
(part F)



Line up  
rectangle (that  
was drawn on  
the back leg)  
with lower back  
brace and press  
down to make  
imprints of  
screw tips



Be sure to have the 2 3/8" spaces facing the back of the chair when you assemble this portion.

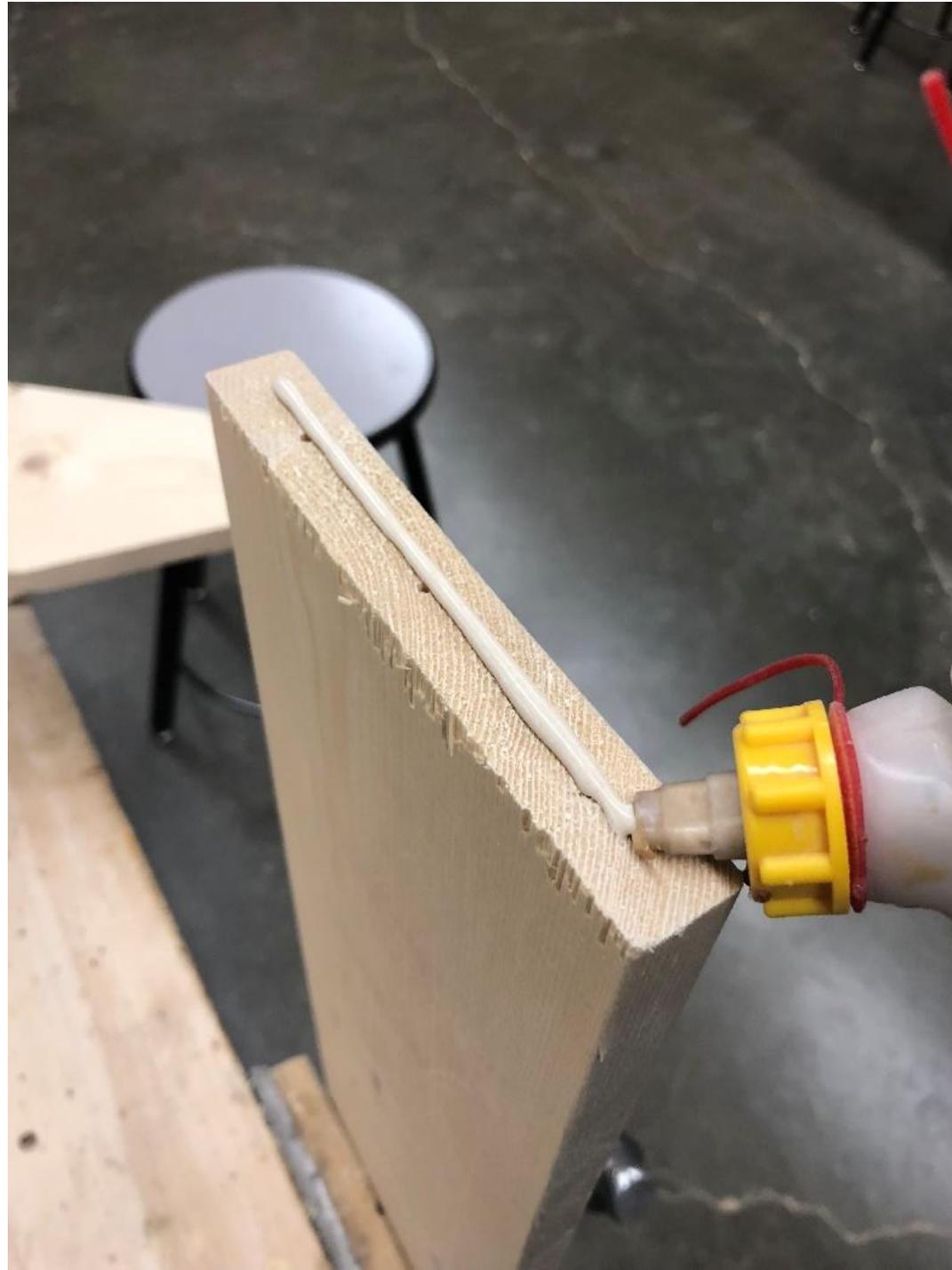




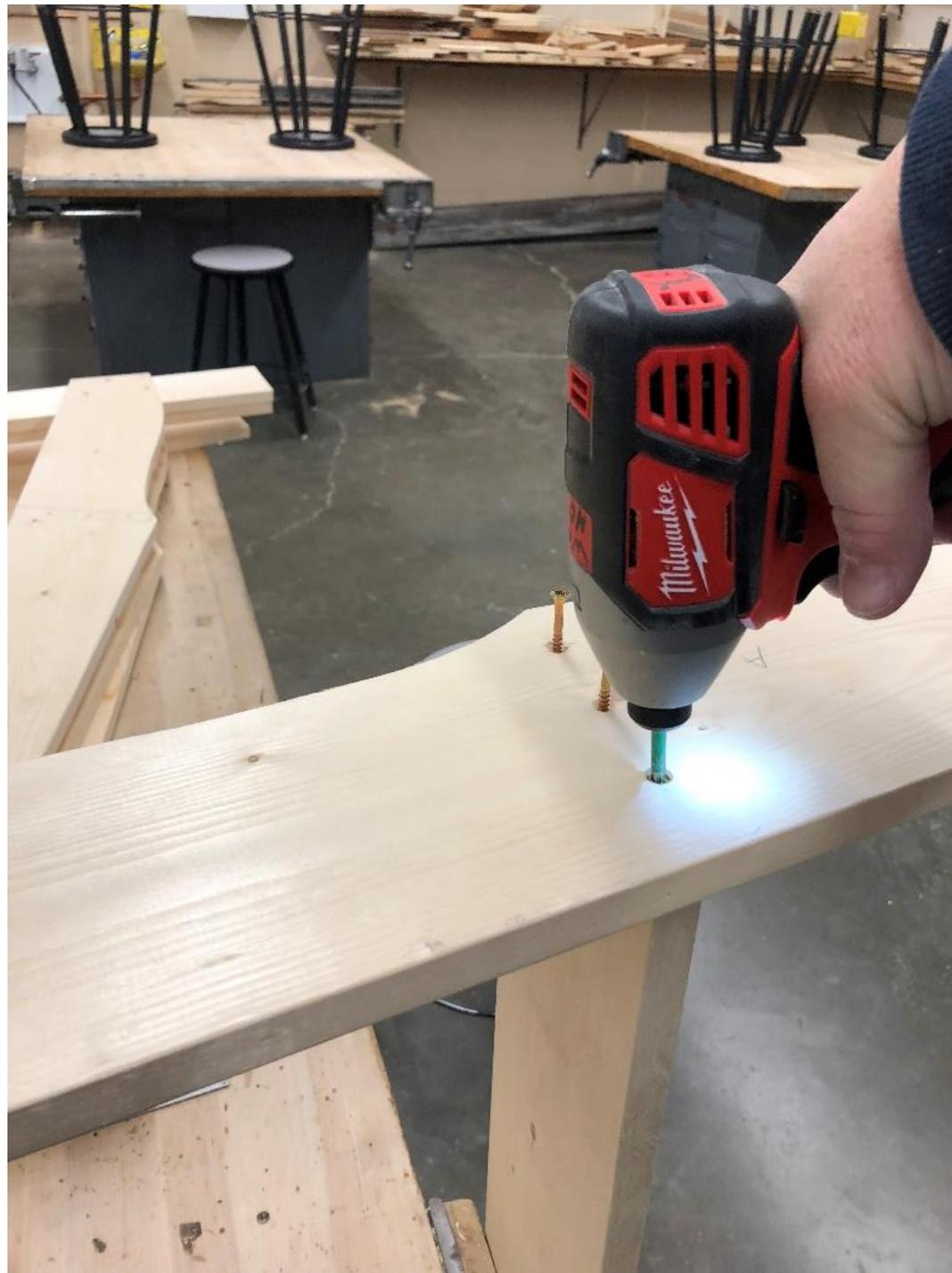
Pre drill the  
imprints that  
the screw tip  
left in the  
lower back  
brace.



Waterproof glue  
everything



Once you have glue on you can place the back leg back onto the lower back brace and the screw tips should go into the pre drilled holes.



Repeat for other leg.







Lay out the front  
stretcher (part C)



Pre drill and counter sink the four spots





Put front stretcher in place pushing on it to leave imprints into the base in order to pre drill.

Glue and  
tighten  
screws





Corner blocks  
(part G) need  
to be laid out,  
pre drilled  
and counter  
sunk.





Insert 2" screws



Place corner blocks roughly in the middle with waterproof glue and screw down with 2" screws.



14	JUSTIN T.
15	KAIDEN W.
16	TRENT W.
17	KAYDEN W.
18	AUSTIN K.

15	SHANE K.
16	ZACH R.
17	KALEB S.
18	





Lay out places where screws will attach back slats to lower back brace.





Pre drill and counter  
sink

Insert screws  
until tips pop  
out.



Use waterproof  
glue when  
attaching the  
back slats.





Once your to this point you can place the upper back brace (part D) on the back of the chair.





Lay out, pre drill, counter sink, and place screws in the upper back brace.



Attach upper  
back brace to  
back slats.

You will use the table saw to cut out the bevel on the arm support (part E)







Measure the location of the arm brace and transfer the measurement around to the front.





In the center of each back slat, a cross hair will need to be marked 3/16" below the original line.

Pre drill and counter sink each back slat and place a screw in each hole with the tip popped out.





Measure the difference of the arm support and the over width of your chair back slats.





Center the  
overhang, It goes  
on each side of  
the arm support.





A photograph showing a wooden structure under construction. A long, light-colored wooden plank is being shaped into a curve over a series of parallel wooden slats. The structure is made of light-colored wood, possibly pine. In the background, there are dark red decorative elements on a white surface. The text is overlaid on the lower-left portion of the image.

Use the template  
(see Mr. Stewart for  
it) to round over the  
back slats with the  
saber saw.

Next you will need to lay out, pre drill and counter sink the location of the front arm supports. (part J)







Insert screws  
until tip pop out.



Press arm support onto screw tips and pre drill.





Use waterproof glue.



Tighten down and  
wipe off excess  
glue.





Next you need to round over the front of the front seat slay with the router table and round over bit.

Lay out locations  
of pre  
drill/counter  
sunk holes on  
front seat slat.

